

HOMAG KFL 325 + KFL 326 + TBL + TDL

ONLINE MACHINE
PAGE



BRAND **HOMAG**

CODE **K11043**

MODEL **KFL 325 + KFL 326 + TBL + TDL**

TYPE **COMBINATION (4-SIDES SIZING & EDGE BANDING LINE)**

TECHNICAL DETAILS

4-SIDE EDGE BANDING LINE

Workpieces dimensions: min. mm 195 x 250 x 60 / max. mm 1200 x 2500 x 60

Composed of the following machines:

KZ0400a) Infeed table "HOMAG" Mod. TBL 100/25/12/S with motorized rollers

Adjustable feeding speed 7-40 m/min

KZ0400b) 1st Double-side Sizing & Edge Banding machine "HOMAG" Mod. KFL 325/M1/C

Adjustable feeding speed 15-40 m/min - with PC 22

SIZING: Double-Hogger KD10 (2 x Kw 6.6) + GLUEING: A3 with 2 reels

BANDING: Overlapped Trimming BF10 (2 x Kw 0.55), NC controlled Fine Trimming PF20 (2 x Kw 0.4), Grooving Unit UF11 (Kw 4), Free space, Profile Scraper PN10, Finish (Glue Scraper + Buffing)

KZ0400c) Turning Station "HOMAG" Mod. TDL 310 / 25 / 12 (from lengthwise to crosswise)

Adjustable feeding speed 20-60 m/min

KZ0400d) 2nd Double-side Sizing & Edge Banding "HOMAG" Mod. KFL 326/M2/C

Adjustable feeding speed 15-32 m/min - with PC 22

SIZING: Anti-chipping (1xKw 4,5), Double-Hogger KD10 (2 x Kw 6.6) + GLUEING: A3 with 2 reels

BANDING: End-trimming HL84 (2xKw 0.22), Overlapped Trimming BF10 (2 x Kw 0.55), NC controlled Fine Trimming PF20 (2 x Kw 0.4), Contour Trimming (Corner rounding) FF32 (4 x Kw 0.4), Free space, Profile Scraper PN10, Finish (Glue Scraper + Buffing)

MINIMUM EDGE LENGTH 70 MM (Part thickness for narrow parts max. 25 mm, Edge thickness max. 2 mm, Cycle speed: max. 20 T/min, Feed rate max. 20 m/min.)

PHOTOS



01



02

Photos

Code: K11043



03



04



05



06



07



08

Photos

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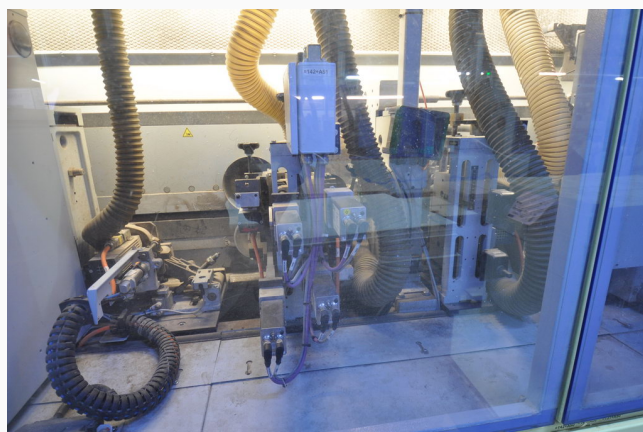
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