

IMA Combima System / II / 900 /A

ONLINE MACHINE
PAGE



BRAND **IMA**

CODE **209030**

MODEL **Combima System / II / 900 /A**

TYPE **COMBI MACHINE (SIZING & EDGE BANDING)**

TECHNICAL DETAILS

Double-side Sizing-Milling & Edge Banding - First (1st pass) machine in a line
Edges (tape) thickness in rolls (min/max) mm 0,3 / 3
Panels thickness (min/max) mm ?? / ???
Working width (min/max) mm 236 / 1300 - Working length (min/max) mm 250 / 5600
Numerical Control / Software ICOS Open (prepared for ZIMBA)
Adjustable feeding speed (m/min) 10 - 70 (Master & Slave)
Safety and sound-proof enclosures/cabins
SIZING PART (for each side):
Hogging Units 75.34 (2 x Kw 12,5) adjustable by N.C., with Hydro-Format-tool-system
Spraying unit (Anti-sticking liquid)
EDGE-BANDING PART (for each side):
Glueing Unit (P.U.R. Glue + Quick Melt unit) 04.1570 (with Nordson VersaPUR)
Pressure zone (adjustable by N.C.)
Edge coils supporting unit (No. 12 reels) with servo material infeed
Servo material end-trimming knife to cut the reel material
Rough Trimming (Milling) unit 08.0555 HS/LS1 (2 x Kw 1)
Fine Trimming (Milling) unit (Multi-profile, adjustable by N.C.) 08.0587 HS/LS1 (2 x Kw 0,66)
Spraying Unit (for sliding liquid)
Profile Scraping unit (Multi-profile, adjustable by N.C.) 08.0516 HS/LS1
Glue scraping unit 08.522
Buffing unit 08.617-2 (2 x Kw 0,18) - Spraying Unit (for sliding liquid)
No. 1 Milling grooving unit 75.34 (Left-Hand) adjustable by N.C. (1 x Kw 8) Hydro-Format-tool-system
No. 2 Milling grooving unit 75.34 (Right-Hand) adjustable by N.C. (2 x Kw 12.5) Hydro-tool-system

PHOTOS



01



02

Photos

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03



04



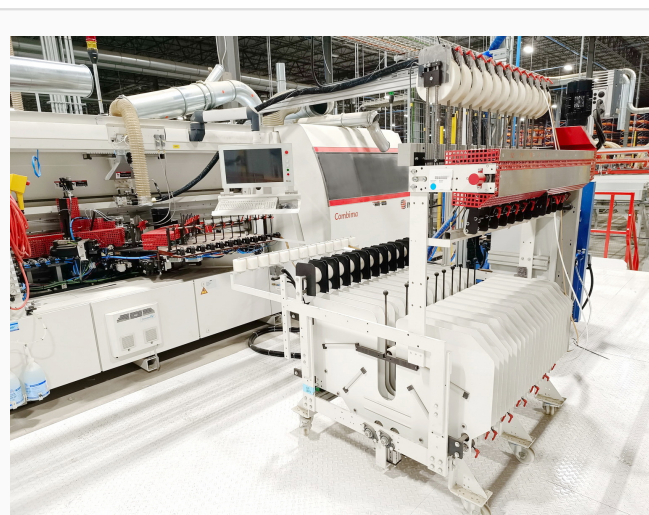
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Photos

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