

IMA Combima II / 230 /A / R3

ONLINE MACHINE
PAGE



BRAND **IMA**

CODE **203020B**

MODEL **Combima II / 230 /A / R3**

TYPE **COMBI MACHINE (SIZING & EDGE BANDING)**

TECHNICAL DETAILS

Double-side Sizing-Milling & Edge Banding - First (1st) machine in a line

Edges (tape) thickness in rolls (min/max) mm 0,3 / 3

Edges thickness in strips / lippings (min/max) mm 0,4 / 1

Panels thickness (min/max) mm 8 / 45 (60)

Working width (min/max) mm 236 / 1300

Numerical Control / Software ICOS open (windows XP)

Adjustable feeding speed (m/min) 10 - 50

Without Transmission bar (Master & Slave system)

SIZING PART (for each side):

Spraying unit (Anti-sticking liquid)

Hogging Units (2 x Kw 8)

EDGE-BANDING PART (for each side):

Glueing Unit (EVA-Hot Melt + Quick Melt Unit) 04.1570 + 283.205

Edge coils supporting unit (No. 6 reels)

SERVO-DRIVE guillotine shear (cutting the edge/band)

Pressure zone (N.C. adjustment)

Fine Trimming unit 08.055 (Kw 1 x 2) 0°-30°

Profile Scraping unit 08.519

Glue scraping unit 08.50

Buffing unit 08.617-2 (2 x Kw 0,18)

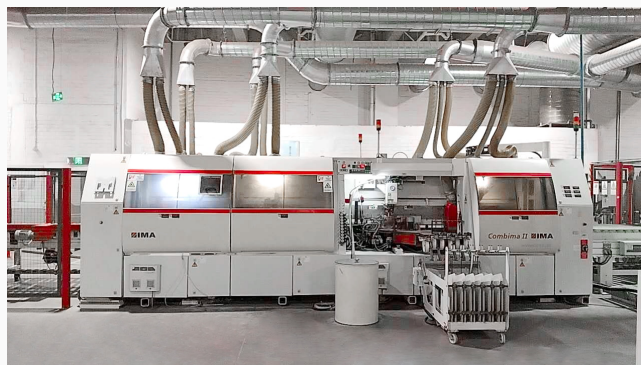
Spraying Unit (for polishing liquid)

Milling grooving unit 08.190 (1 x Kw 4,5) 0°-90° / 180°-270°

PHOTOS



01



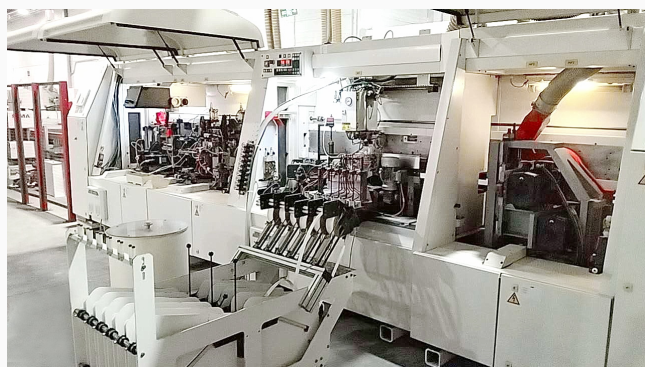
02

Photos

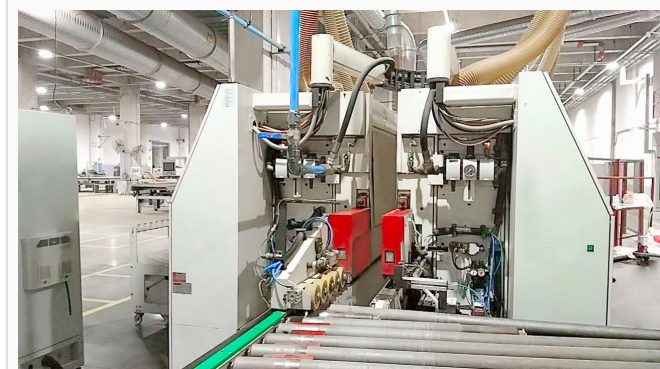
Code: 203020B



03



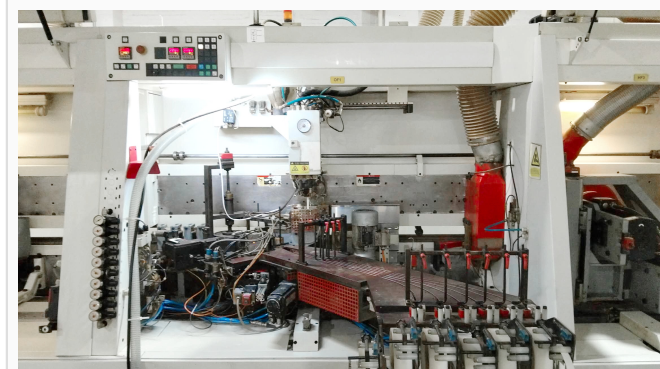
04



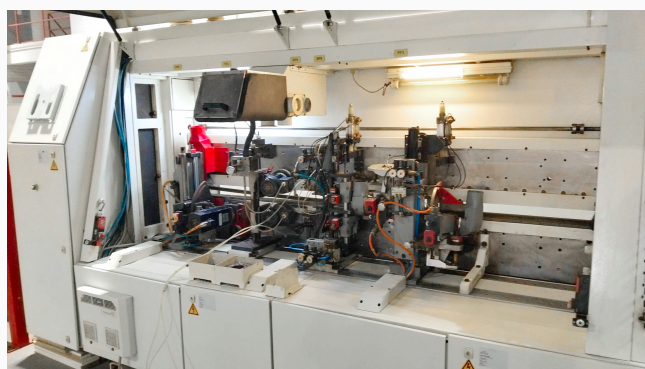
05



06



07



08

Photos

Code: 203020B



09



10