BIESSE Stream SB2 10.5

ONLINE MACHINE PAGE

BRAND **BIESSE**

CODE **203013**

MODEL **Stream SB2 10.5**

TYPE **COMBI MACHINE (SIZING & EDGE BANDING)**

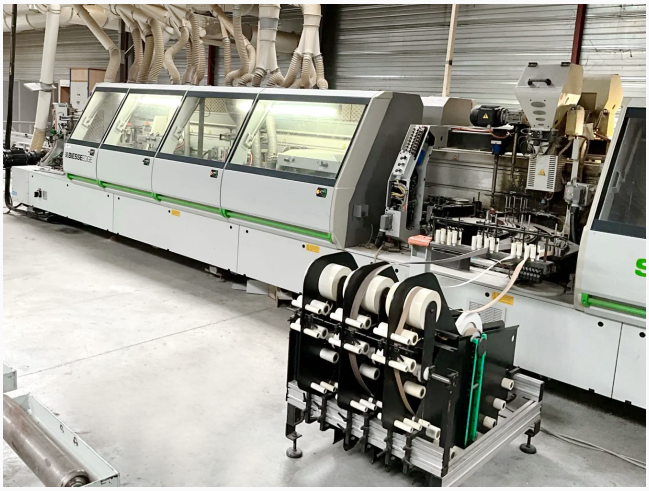
TECHNICAL DETAILS

Universal DOUBLE-SIDE SIZING & EDGE BANDING MACHINE (for both 1st and 2nd pass)
Edges (tape) thickness in rolls (min/max) mm 0,3 - 3
Panels thickness (min/max) mm 10 - 60
Working width (min/max) mm 240 - 2700
Numerical Control /Software SINITRA
Adjustable feeding speed (m/min) 10 - 40
Distance (center-axes) of the Disappearing Dogs (mm) 500
SIZING PART (for each side):
Anti-chipping Milling Unit AS 10 (1 x Kw 5,2 ca.)
N°2 Hogging Units (1 Top + 1 Bottom) DT 10 (2 x Kw 5,8 ca.)+ Spraying unit (Anti-sticking liquid)
EDGE-BANDING PART (for each side):
Glueing Unit (Hot Melt + Quick Melt Unit) SP30 (High Melt + Edge control EC40)
Band Pressure zone (N.C. adjustment) . Edge coils supporting unit (No. 6 reels)
Snipping (end-cutting) unit IT 90-S (2 x Kw 0,3 ca.) 28 m/min (0° - 25°)
Rough Trimming unit RS 10 (2 x Kw 0,75)
Fine Trimming unit (Multi-profile, by N.C.) RF 30 (2 x Kw 0,37) 0°-25°
Multi Function Unit (Profile contour Trimming unit) AR 30 (Kw 0,35 x 2)
LEFT: 2 x Milling grooving units FB 32 (2 x Kw 5 ca.) 0° - 90°
RIGHT: Milling grooving unit FB 30 (1 x Kw 5 ca.) 0° - 90°
Profile Scraping unit RB 10
Glue scraping unit RC 10 + Spraying Unit (for polishing liquid)
Buffing unit SZ 30 (2 x Kw 0,37) + Hot Air Heater (to reactivate the color of plastic tape) PH 10
OPTION: D.O.M. Unloader with load-bearing column and mobile arm (with vacuum suction cups), for unloading and stacking edged panels

PHOTOS



01



02

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Photos

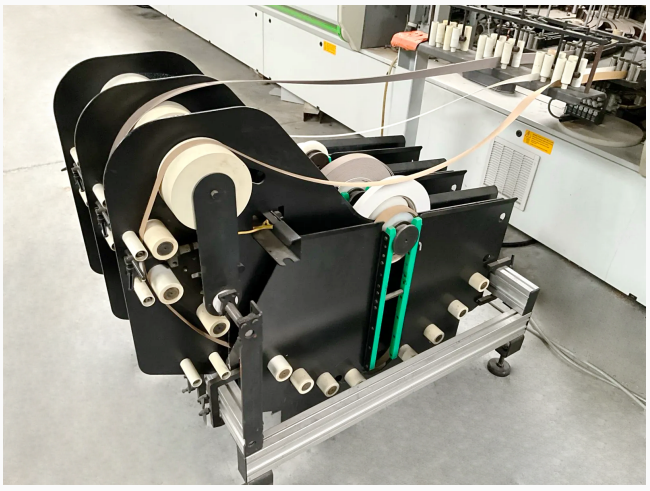
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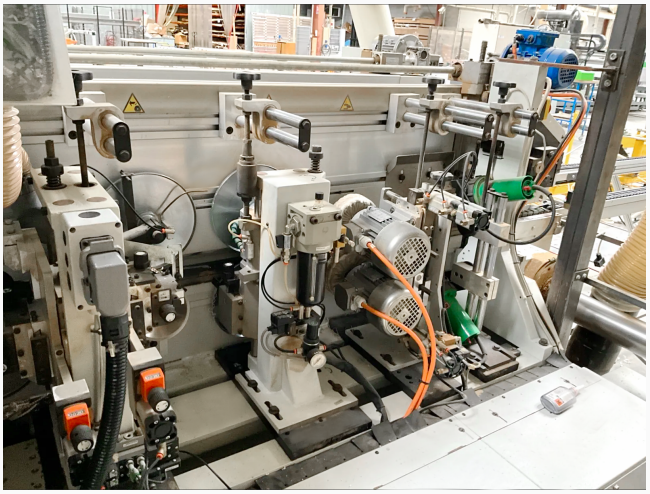
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Photos

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