

BIESSE Stream SB1 Twin (SX + DX)

ONLINE MACHINE
PAGE



BRAND **BIESSE**

CODE **W05024BC**

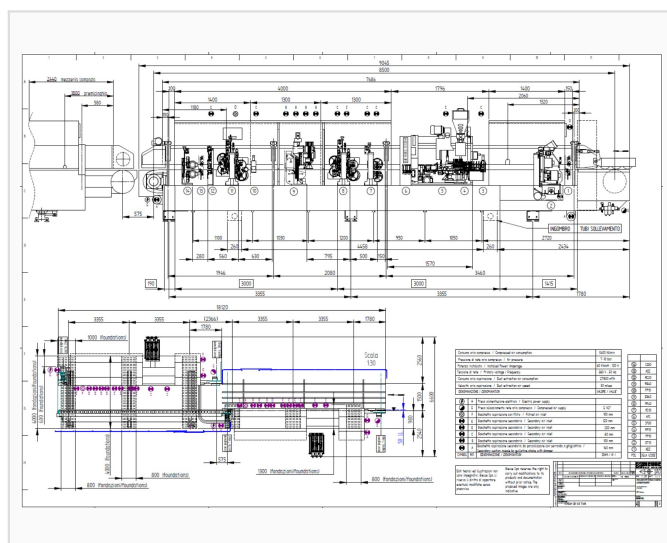
MODEL **Stream SB1 Twin (SX + DX)**

TYPE **COMBI MACHINE (SIZING & EDGE
BANDING)**

TECHNICAL DETAILS

Double-side Sizing & Edge Banding - First Machine (1st in a line)
Double side TWIN machine (1 Left Side single machine + 1 Right-side single machine)
Edges (band in rolls) thickness (Min/Max) mm 0,3 / 3
Panels thickness (min/max) mm 10 / 60
Working width (min/max) mm 100 / 1200
Numerical Control PC base Windows /Software PC / SINTRA
Adjustable feeding speed (m/min) 10 - 40 (INVERTER C.N.)
SIZING PART (for each side):
Spraying unit (Anti-sticking liquid)
No. 2 Hogging Units (1 Top + 1 Bottom) DT 10 (Kw 5,8 x 2)
Free space
EDGE-BANDING PART (for each side):
1° Glueing Unit (Hot Melt Glue + Quick Melt system) SP 30 (High Melt + Edge Control EC 40)
2° Glueing Unit (Thermofusion with hot air) Air Force System
Band Pressure zone (N.C. adjustment)
Edge coils supporting unit (No. 6 reels)
Rough Trimming unit RS 10 (2 x Kw 2)
Fine Trimming unit (Multi-profile, by N.C.) RF 40 (2 x Kw 1) 0°-25°
No. 1 Milling grooving unit EB 60 (1 x Kw 5) 0°-90°, ISO 30 motor
Profile Scraping unit (Multi-profile, by N.C.) RB 40
Glue scraping unit RC 20
Spraying Unit (for polishing liquid)
Buffing unit SZ 30 (2 x Kw 0,37)

PHOTOS



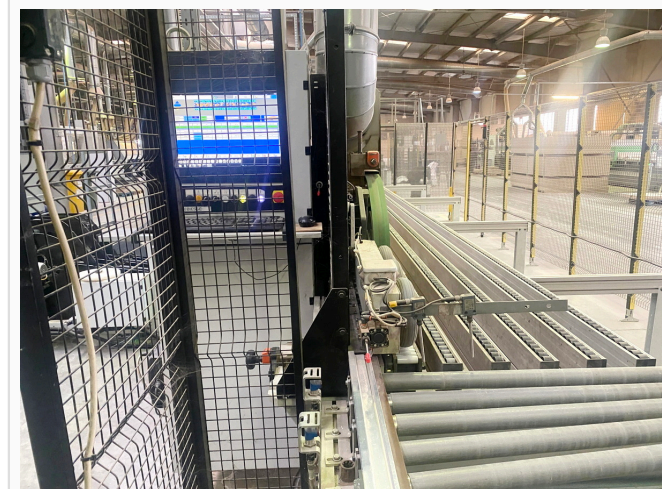
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Photos

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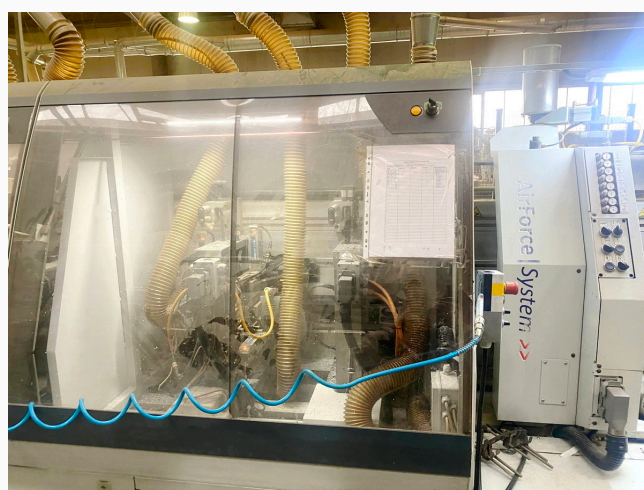
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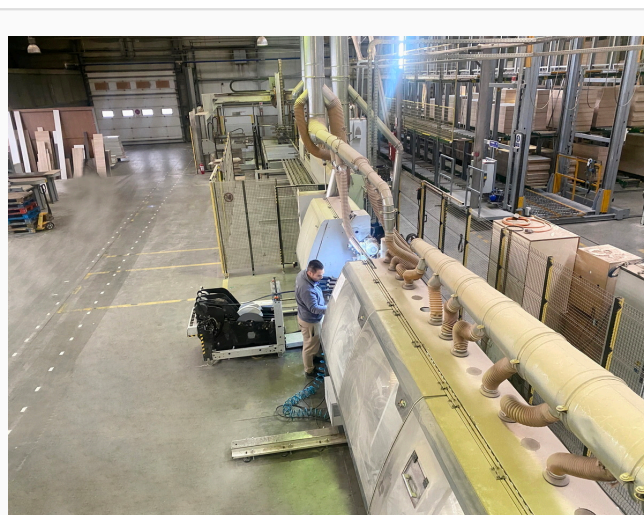
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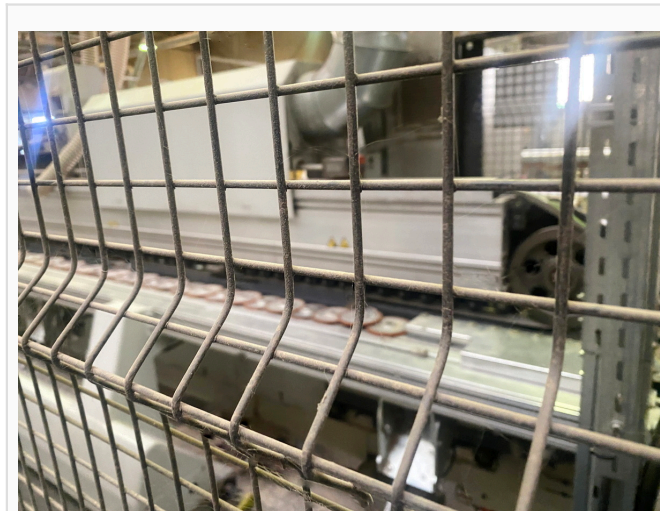
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Photos

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