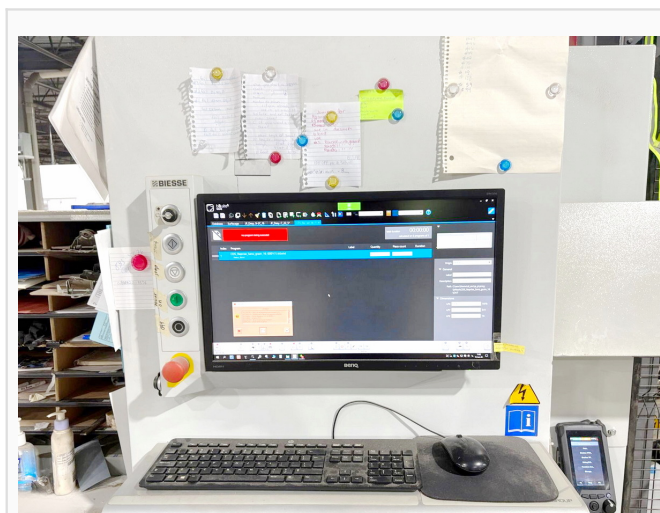


**BIESSE Rover A FT 1531 (nesting)**ONLINE MACHINE  
PAGEBRAND **BIESSE**CODE **200029**MODEL **Rover A FT 1531 (nesting)**TYPE **C.N.C. WORKING CENTER****TECHNICAL DETAILS**

NESTING CELL with 3-axes (X-Y-Z+ C-axis capability) CNC working Center, composed by:  
200029A) AUTOMATIC LOADING/IN-FEEDING SYSTEM (type A 1563) also for thin panels, with scissor table, movable arm (NC positioning Sweeping Arm) with vacuum suction cups,  
200029B) CNC "nesting" 3-axes (flat table) "BIESSE" Mod. Rover A - FT 1531  
Gantry-drive (axe X) machine  
Numerical Control (WRT) with Software bSolid (3D CAD-CAM) + bNest (SOPHIA - IoT Connection)  
Safety cabin (enclosure) of the working head Bumper  
Unique flat working table FT  
Automatic Tools Changing System with two (2) Tools storage plates  
1st Tools storage plate with 16 folds (on X axe) + 2nd storage (revolver-type) with 8 folds (on Y-axe)  
Max. useful working area (X - Y - Z) mm 3100 x 1560 x 170  
No. 8 Working areas (Multizone) - No. 3 Vacuum pumps (capacity 250 m3/h each)  
Separate electric and command cabinet - Total installed power (Kw) 31,21  
WORKING GROUPS (TOP):  
No. 14 independent vertical boring spindles (7 in X + 7 in Y)  
No. 4 independent horizontal boring spindles (2 in X + 2 in Y)  
Drilling head BH 18 motor-power (Kw) 3 ca.  
No. 1 vertical Electro-spindle HSK F63 (Kw) 13,2  
200029C) AUTOMATIC OUT-FEEDING SYSTEM (type 1531) with motorised belt (length mm 3740)

**PHOTOS**

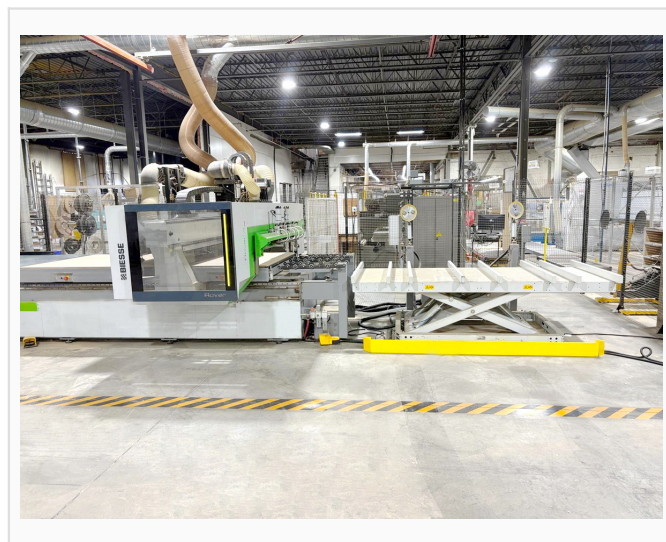
01



02

## Photos

Code: 200029



03



04