BIESSE Techno FDT CN

ONLINE MACHINE PAGE

BRAND **BIESSE**

CODE **W10049**

MODEL **Techno FDT CN**

TYPE **AUTOMATIC BORING MACHINE**

TECHNICAL DETAILS

ELECTRONIC (CNC control) machine (Numerical Control Type NC 500 - Software Tooling System)
N. 2 Through-feed motorized conveyoring belts - Feeding speed (m/min) 35 - 75 ca.
Max. working width (mm) 3200 - Min. working width (mm) 215
N. 2 Horizontal units/supports
N° 2 Drilling heads for each horizontal unit (11 Spindles for each horizontal drilling head)
N. 6 Bottom vertical units/supports
Drilling heads/blocks for each bottom vertical unit (N°) 2 x HP 1,8
N. 2 Top vertical units/supports
Drilling heads/block for each top vertical unit (N°) 2 x HP 1,8
N. 5 Vertical top pressure clamps - N. 2 Motorized endless screws to evacuate wastes/chips
Quota (axes) digital display. Total installed power (Kw) 62,4
The CNC controls the movement (X axe) of the mobile horizontal unit
The CNC controls the vertical movement (Z axe) of the vertical units
The CNC controls the vertical movement (Hv) of the 2 horizontal units
The CNC controls the movement (X axe) of all the vertical units
The CNC controls the movement (Y1 and Y2 axes) of the boring heads
The CNC controls the movement (Y axe) of the stops
The CNC controls the movement (X axe) of the pressure clamps
The CNC controls the movement (X axe) of the conveyor belts
The CNC controls programming of the working cycles

PHOTOS



01



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03



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10

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